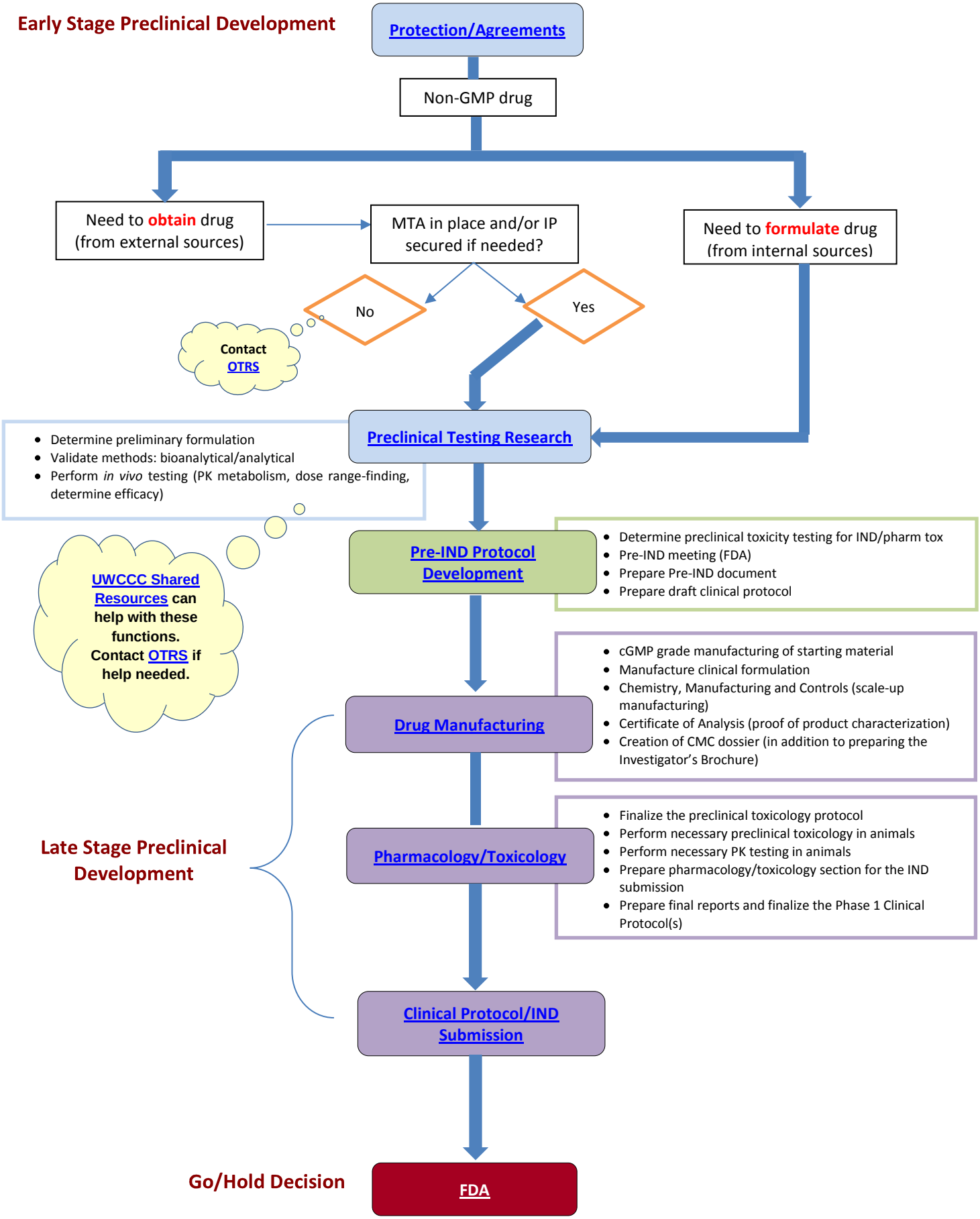Drug Discovery: Preclinical Research Development (2-10 years)